

Precast Quotation



February 4, 2026

Bow Valley Bridge Services Ltd.

ATTN: Calvin Roberts, C.E.T.

E-mail: calvin@bvbsltd.com

RE: Foothills County Bridge - Supply of Precast SL510-Type Girders:

Amrize File # 5788

Amrize is pleased to submit our quotation for the supply F.O.B. our Edmonton precast plant (4425 – 92 Ave NW) of the following precast girder quantities;

- 18 – 12.0m long interior **SL- 510 type Girders**,
- 6 – 12.0m long exterior **SL- 510 type Girders**,

all for a lump sum price of **Three Hundred Eighty-Nine Thousand Six Hundred Dollars (\$389,600.00)**. G.S.T. is extra.

Quote is based on the following:

1. E-mail request from Bow Valley Bridge Services Inc. dated Jan. 29, 2026.
2. Standard AT produced drawings related to 12.0m long SL510 type girders including the following:
 - a. S-1729-07
 - b. S-1730-17
 - c. S-1749-07
3. No site specific drawings or specifications have been provided at this time.
4. Girders are composed of standard weight silica fume concrete.
5. Plant applied Silane Sealer is included on girders where required as per AT specifications.
6. Drop in dowels for abutment ends of precast girders are **NOT** included and are to be by others at no cost to Amrize.
7. All cast in steel plates and shapes are quoted as grade 300W or 350W.
8. Quote includes for cast in anchor bolt assembly at bridgerail post locations. Bridgerail assembly is not included and is to be by others.
9. Quote is based on girders having no skew.
10. Critical weight of a 12 m Exterior SL510 type girder is approximately 13,550 kg /ea.
11. Delivery and installation are not included.
12. Pigmented sealer (if required) is **NOT** included.
13. Elastomeric / Neoprene Bearing Pads and their installation are **NOT** included.
14. The general contractor will provide all field measurements, grid lines, elevations, surveying and site dimensions at no cost to Amrize.
15. Schedule will be determined at time of award.
16. All credit accounts are subject to Amrize credit terms and conditions.
17. Payment terms are net 30 days from invoice date with no hold backs.
18. Quote is based on current costs and rates and is subject to revision if not accepted within 30 days.

Amrize Canada – Edmonton Precast

4425-92 Avenue, Edmonton AB T6B 2J4

Office : (780) 485-4513 Mobile: (587) 340-2686

Email: daniel.walter@amrize.com

Web Site Address: www.amrize.com www.amrizeprecastedmonton.com

Precast Quotation



February 4, 2026

RE: Foothills County Bridge - Supply of Precast SL510-Type Girders:
Amrize File # 5788

Appendix A – Standard General Conditions:

- A. Price includes for one submission of shop drawings. Additional submissions may be charged as an extra to the base cost.
- B. Any third party testing is not included, and if required, is to be by others at no cost to Amrize.
- C. Cement and aggregates is a natural product and variations in color and texture can be expected. Amrize will work to minimize these variations but color differences can be expected in finish products.
- D. Price includes for work to be done safely as per OH&S and Amrize standards. Addition documentation or procedures beyond this could incur an additional cost.
- E. Amrize work assumes proceeding based on approved shop drawings detailing all required dimensions. Site dimensioning, if required by contract or by site condition, will be at additional cost **\$240.00 / hour (+ travel)**.
- F. Storage of product in site beyond 1 month of contracted delivery date can incur additional costs.
- G. Amrize will make no warranty inspections until contract has been paid in full.
- H. Price does not include for wrapping or protection of precast during shipping, or any site cleaning or washing of precast. Tarping of loads, if required, will be charged at an extra rate \$500 per load. (total of 6 - 7 loads).
- I. Any waterproofing or membrane supply and application or insulation supply and installation if required, is **not** included, and is to be by others at no cost to Amrize.
- J. All permits, gridlines, elevations, bench marks, surveying, site dimensions and site security, if required, are to be provided by others at no cost to Amrize.
- K. Bonding is **not** included, and if required is available at an additional charge.
- L. Trucking is based on no road bans being in effect during delivery of girders to site.
- M. All shoring, head-frames and false-work is **not** included.
- N. Quoted price does not include for any future tariffs that may be imposed at time of order, and as such will be additional if required.
- O. Payment schedule to be negotiated at time of award.
- P. We reserve the right to negotiate mutually acceptable terms and conditions

Amrize is a member of **CPCI** and is certified by **CPCQA** to **CSA** standards for the manufacture of Prestressed Precast Concrete Products, and we are committed to customer service and quality of products. Should you have any questions please contact me.

Yours truly,

Amrize Canada Inc.,

Daniel Walter, C.E.T.
Senior Estimator – Edmonton Precast

cc: Steve Lapierre, Commercial Manager



**EAGLE
BUILDERS**

P.O. Box 1690 | 27322-17 TWP Rd 394
North Aspelund Industrial Park
Blackfalds, Alberta, Canada T0M 0J0

MAIN 403.885.5525
FAX 403.885.5516
EMAIL info@eaglebuilders.ca

Bow Valley Bridge Services Ltd.
114 Riverview Green
Cochrane, AB T4C 1K2

February 4, 2026

Attention: Calvin Roberts – calvin@bvbsltd.com
(403-816-3294)

RE: Foothills County - SL510 Girders

QUOTATION #A26078

Eagle Builders LP is pleased to offer the following quotation for the above project based on the AT Standard drawings S-1729-07, S-1730-07, S-1749-07 and the information provided via email January 29, 2026:

For a 3 Span Bridge: Type SL-510 Girders (12 meters) No Skew

- o Supply of 18 girders (INT) – 12m x 1.206m x 0.51m @ 28,050lbs each
- o Supply of 6 girders (EXT) – 12m x 1.206m x 0.51m @ 29,640lbs each

❖ Cost to fabricate ONLY: \$ 342,110.40

- ❖ **Pending tariffs may affect pricing.**
- ❖ **Schedule to be determined based on plant availability at time of award.**
- ❖ **Quote valid based on acceptance of all elements quoted. Individual elements subject to requote.**

INCLUSIONS:

- ❖ HPC Concrete 70 MPa @ 28days.
- ❖ 28-day concrete strength testing by 3rd party laboratory.
- ❖ Engineered Lifting points/Shop Drawings.
- ❖ All reinforcement is Black Bar as per AT Standard drawings.
- ❖ Anchor Bolt Assemblies – HDG, 42pcs total.
- ❖ All Connecting Hardware – HDG.
- ❖ Buffer Angles – HDG, 48pcs total.
- ❖ Silane sealer to be applied to top and vertical surfaces.
- ❖ 100mmØ continuous void form, exterior girders only.
- ❖ 75mmØ PVC duct, exterior girders only.

EXCLUSIONS:

- ❖ Delivery.
- ❖ Installation.
- ❖ Bonding.
- ❖ Bearing pads.
- ❖ Dowels.

Foothills County - SL510 Girders

- ❖ Bridgerails.
- ❖ Pigmented sealer.
- ❖ 3rd party production witness inspections.

NOTES:

- ❖ Eagle Builders LP is a CPCI Certified plant. Eagle Builders LP has been qualified to manufacture Precast Concrete to CSA Standard A23.4 and PCI MNL-116/117.
- ❖ All pieces noted are supplied in accordance with CSA A23.4-05 requirements.
- ❖ All manufacturing work is based upon a standard work week of 8 hours per day, 5 days per week, except statutory holidays in the Province of Alberta.
- ❖ Alterations, amendments, or deviations from the above specifications can be provided through change order.
- ❖ Change orders incur additional costs for applicable material and labor, as well as a 10% administration fee, unless otherwise specified and agreed between Eagle Builders LP and the Purchaser.
- ❖ All agreements contingent upon strikes, accidents, or delays beyond our control.
- ❖ Quote may be subject to credit approval.
- ❖ Eagle Builders LP backs product with a standard 1-year manufacturer's warranty.

WORKING WITH EAGLE BUILDERS LP:


- ❖ Upon notification of award, the following three document packages are required to proceed with design and manufacturing:
 - Purchase Agreement – PO or PO#, Contract or Sub-Contract, or a signed copy of this quote.
 - Project Information Sheet – Will be provided by Eagle Builders LP for contact and accounting purposes.
 - Copies of both the Labor and Material Bond and Performance Bond – Required on all bonded projects and must be submitted to Eagle Builders at time of award.
- ❖ Certificates of insurance are available upon receipt of the appropriate requisition form. Please note that waivers of subrogation are subject to a minimum fee of \$150. The underwriter may increase fees relative to its exposure on the project. The underwriter reserves the right to reject requests for such a waiver.
- ❖ The Purchaser is responsible to ensure product drop off location is accessible, permissible and safe for offloading. Site access offloading and traffic control or flaggers required for site access to be provided by the Purchaser. Eagle Builders LP to be notified in advance if site orientation is required.
- ❖ Delivery arrangements must be confirmed 5-business-days after approval of shop drawings or 5-business-days prior to required loading dates, whichever comes first. Altering deliveries within 5-business-days prior to loading may incur charges and may result in delays to loading or truck availability. For large or capital projects, more time may be required.
- ❖ For heavy haul loads requiring specialized equipment such as trombone trailers, bunk-and-dolly configurations, or multi-steering axels, there is limited equipment

Foothills County - SL510 Girders

available in Western Canada. Eagle Builders LP cannot commit to any number of deliveries per day unless the Purchaser is able to give sufficient lead time and the dates and times are honored.

- ❖ Eagle Builders LP will not accept liability for delays due to inclement weather, on-site offloading, installation equipment breakdowns, or site condition related delays of any kind.
 - ❖ Any loaded transportation equipment detained on site will incur standby and/or subsistence at market rates. It is the Purchaser's responsibility to notify Eagle Builders ahead of scheduled logistics execution if additional time or arrangements must be made to safely and efficiently unload project materials.
 - ❖ Eagle Builders LP's yard is open weekdays from 8:00am to 4:30pm and must be pre-booked. Alternative times may be arranged with sufficient notice. Eagle reserves the right to turn away, or issue fines to, unscheduled or unsafe equipment.
 - ❖ Eagle Builders LP does not work Sundays.
 - ❖ Eagle Builders LP reserves the right to charge additional storage and yarding fees equivalent to those incurred for moving and storing delayed projects.
- ❖ Payment terms are:
- Net 30days. No holdbacks.
 - **GST NOT INCLUDED IN PRICE.**
 - **PRICE IN EFFECT FOR 30 DAYS – SUBJECT TO TARIFFS. CHANGES, REVISIONS, OR ADDENDA VOID THIS QUOTE.**

Sincerely yours,



Amy Peters
Eagle Builders LP – Infrastructure Estimator

Eagle Builders LP as represented by its General Partner, Eagle Builders Inc.

Limited Partnership Acknowledgement

The parties hereby acknowledge that Eagle Builders LP ("**Limited Partnership**") is a limited partnership formed under the *Partnership Act* (Alberta). The parties hereby agree that the obligations or liabilities of the Limited Partnership to the parties, including in respect of this agreement, shall not personally be binding upon, nor shall resort hereunder be had to, the property of any of the limited partners of the Limited Partnership or assignees of their interest in the Limited Partnership (including, if applicable or for greater certainty, under section 64 of the *Partnership Act* (Alberta)), but shall only be binding upon and resort may only be had to the property of the Limited Partnership or the general partner of the Limited Partnership.



Date: February 4, 2026

Attn: Foothills County – Calvin Roberts
Re: (24) - 12m SL510 Bridge Girders
Quote: EP2324

We are pleased to offer for your consideration the following quote for the Precast Concrete Components noted below. Your pricing is as follows:

Standard Specifications & Price

Item No.	Description	Estimated Qty.	Unit Price	Total Bid
	Precast Concrete Units - Supply and Fabrication, Delivery and Erection SL510 12m	24	Lump Sum	\$356,460.00

Note: Above pricing does not include shipping and installation

All Pricing in Canadian Funds, GST, PST is NOT Included, Bonding is not included.

Clarifications:

- Based on standard ATEC drawings for 0 skew, 12m SL510 girders
- Based on summer, fall or winter weight seasons.
- Tarping included at \$250.00 per load
- All erection hardware is included.
- Silane sealer is included as per contract documents
- Based on 100% axle weight
- Offloading by others – Maximum 2 Hours offloading upon arrival.
- Extra offloading time will be billed out at \$165 per hour.

Schedule:

1. Final schedule is to be mutually agreed upon at time of contract

Payment Terms:

1. All precast will be billed on units shipped; (or 30 days after final production) product will be stored in the Knelsen yard until delivery is required.
2. Payment will be due in full, 30 days from receipt of invoice (Net 30) for product as produced (Paid as Produced). No holdback on supply only items.
3. All overdue accounts shall be subject to interest at the current Royal Bank of Canada prime lending rate plus two percentage points.

Contractual:

1. An acceptable order will be in the form of a Letter of Intent, a Purchase Order or a Sub-contract.
2. We have not included for bonds of any type, can be provided if required.
3. Contract clauses limiting Knelsen's payment due date to when the Contractor get paid will not be accepted.
4. Knelsen does not accept any clauses pertaining to liquidated damages.

This offer remains valid for a period of **30** days. We trust the above meets your requirements and we thank you for the opportunity of working with you on this and future projects. If you have any question, please feel free to call.

Sincerely,



TJ Warne

EP Sales & Account Manager
Knelsen Sand & Gravel Ltd.

A: 4300 50th Avenue, Calgary, AB T2B 2T7

P: +1 (403) 279-8161 **M:** +1 (587) 577-3377

E: TJW@knelsen.com **W:** www.knelsen.com



This email and any files transmitted with it are confidential and intended solely for the use of the individual or entity to whom they are addressed. If you have received this email in error please notify the system manager. This message contains confidential information and is intended only for the individual named. If you are not the named addressee you should not disseminate, distribute or copy this e-mail. Please notify the sender immediately by e-mail if you have received this e-mail by mistake and delete this e-mail from your system. If you are not the intended recipient you are notified that disclosing, copying, distributing or taking any action in reliance on the contents of this information is strictly prohibited.